

Installation Instructions for Rolmat Clinched

For successful and efficient belt operation it is essential that the following installation and operating instructions be followed carefully.

INSTALLING BELT

- Locate *drive* sprockets in odd numbered mesh openings.
- Locate *idler* sprockets in even numbered mesh openings.
- Space sprockets evenly along drive and idler shafts.
- Insure that outside drive sprockets are located in third mesh opening from each belt edge and that outside idler sprockets are located in second mesh opening from each belt edge.

Flat Wire Belts with Safety Clinched Edges

Connectors are furnished cut to length with a hook formed at one end.

- Insert connector
- Close the partially formed edge, duplicating the edge formation as noted from the balance of the belt
- Compress the belt width to gain additional clearance and with a pair of pliers form a hook. Insert it into the holes and clinch it over

